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EXHIBIT

ATLAS OF ZEOLITE STRUCTURE TYPES

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Structure type data sheets with stereopairs (in alphabetical order according to the structure type codes)

THO	THI	MOR	MAZ	LIO	HEU	FAU	EAB	BRE	ABW
PUZ	RHO	NAT	MEL	SOT	KFI	FER	EDI	CAN	AFG
	COS	OFF	MER	LTA	LAU	GIS	EPI	CHA	ÁNA
	STI	PAU	MFI	TIL	LEV	GME	ERI	DAC	BIK
			•						-

Structure Type Index

a Structure Type Index that includes all natural and synthetic materials type. which have been shown to be an isotype of a known zeolite structure a condensed characterization of the 38 currently established zeolite work types has led to the present "Atlas of Zeolite Structure Types". requests which have been received for a previous survey of zeolite frame-The steadily growing number of known zeolite structures and numerous structure types. Apart from the stereopairs illustrating the framework The primary aim, of the present compilation is to define and to supply structures the Atlas contains summaries of structural data as well as

structure types could, after critical assessment of the respective structure analysis, be included in this Atlas (compared to 27 in the previous which have been at least partially refined. A number of zeolite struc-The present Atlas contains only reasonably well-established structures minosilicates. The inclusion or exclusion of borderline cases was de-Zeolites do not comprise an easily definable family of crystalline alutures included are by necessity based on powder data. A total of 38 survey by Meler and Olson, 1971).

cided on the basis of criteria used at recent International Conferences on zeolites.

been used in the preparation of the Atlas. Such use is indicated in the thank our colleagues of the IZA Structure Commission for critically References and we gratefully acknowledge this help. communication in addition to the published data has in several instances Central Station, New York, N.Y. 10017). Information obtained by private pairs in this Atlas has been deposited as document number NAPS-03331 Laboratory). A listing of the ORTEP input used to generate the stereoprogram ORTEP, written by Dr. Carroll K. Johnson (Cak Ridge Nationa. We wish to acknowledge the use of the stereographic computer plotting (Order from ASIS/NAPS, Microfiche Publications, P.O. Box 3513, Grand We also wish to

reading the manuscript and many helpful comments. Furthermore, we are grateful for the support by Mobil Research and Development Corporation and one of us (D. H. O.) is also indepted to this company for permission to participate in this project. The work of the other author (W. M. M.) has been part of a research program supported by the Swiss National Science Foundation.

Explanatory Notes

it easier to visualize the topology and basic features of zeolite fram. the O-atoms are only approximately displayed in these diagrams sind of stereographic drawings of this kind. In general, work structures which in many instances are relatively complex. the T-O-T angles are typically around 140-150°. The idealization m the T-O-T bridges are represented by straight lines. The positions . atoms (T = SI, Al) are those of the points or vertices of the net and the main channels are clearly visible. of skeletal models or diagrams showing the 4-connected nets formed i fecting the cell edges have been encountered. The positions of lined whenever possible and provided that no changes in symmetry s tion (which is stated in each case) has been chosen in such a way th known zeolite framework types are presented in this Atlas by means the tetrahedral atoms in the various aluminosilicate frameworks. Th Probably the simplest way of illustrating zeolite structures is by mea The unit cell has also been c the viewing direc

STRUCTURE TYPE

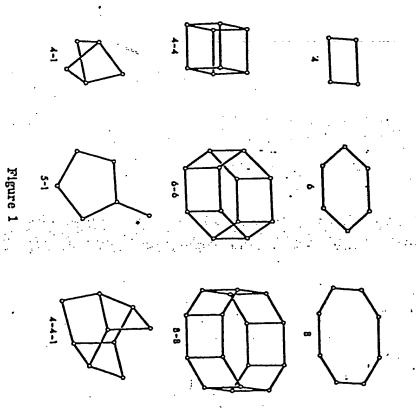
Structural classifications of zeolites are primarily based on the topology of the frameworks. Zeolite species which do not differ with respect to the framework topology are called isotypic, i.e. they in resist the same structure type irrespective of composition, distribution of the different T-atoms, cell dimensions, and symmetry. A mnemonic code consisting of 3 capital letters has been adopted for each structure type following the recommendations by IUPAC on zeolite nomenclature.

[&]quot;Chemical Nomenclature, and Formulation of Compositions, of Synthetic and Natural Zeolites", prepared by a special IUPAC Commission under the chairmanship of R. M. Barrer. IUPAC yellow booklet, 1978.

Structure type codes are generally derived from the names of the type species (see below) and do not include numbers and characters other than capital roman letters. Since structural criteria alone do not provide an unambigueous numbering scheme, and to facilitate later additions and simple indexing, the various structure types in this Atlas have been arranged in alphabetical order according to the structure type code. For each structure type the information given in bold type des the full type name, the maximum topological symmetry (i.e. the maximum possible space group) and a listing of the topologically distinct T-atoms, their number per unit cell, as well as the maximum point symmetry of the respective T-sites (in square parentheses).

Secondary Building Units (SBU)

Zeolite frameworks can be thought to consist of finite or infinite (i.e. chain- or layer-like) component units. The finite units containing up to 16 T-utoms, which have been found to occur in framework silicates, are shown in Figure 1. These secondary building units 1) are derived ming the entire framework is made up of one type of SBU only A unit cell invariably contains an integral number of SBU. Many of the frameworks can be built from several different SBU. In these cases the SBU listed in the first place is the one which occurs most frequently in related structures.



Framework Density (FD)

This is defined as the number of T-atoms per 1000 Å³. For ne eotiframework structures values of at least 20 T/1000 Å³ are general obtained while for zeolites the observed values range from about for structures with the largest pore volume to around 20. The 1° is obviously related to the pore volume but does not reflect the size of the pore openings. For some non-rigid zeolite structure types the FD values can vary appreciably. In these cases (such as gismondine) values are given for the type species and the framework in the most expanded state. The flexibility of the framework structure is to some extent displayed by the possible variation of the FD.

¹⁾ The primary building units being the single TO4 tetrahedra.

²⁾ There is evidence, however, that some zeolite frameworks consist of two component units, such as 4-membered rings of silica tetrahedra which are linked to each other through single AlO₄ tetrahedras in the se of laumontite and (possibly) analcime.

orthand notation has been adopted for the description of the chanin the various frameworks. Each system of equivalent channels been characterized by

ne channel direction (relative to the axes of the type structure)
ne number of either T- or O-atoms (underlined number) forming
ne smallest rings of the channels, and
he crystallographic free diameters of the channels.

species in the hydrated state and an oxygen radius of 1.35 A.

minimum and maximum values are given for non-circular apertures, nany instances the corresponding interatomic distance vectors are approximately co-planar, and closer inspection of the diagrams ald give some information on this in the first instance. It should be noted that crystallographic free diameters depend on the state composition of the zeolite, and can differ appreciably for various ypic species, particularly in the case of non-rigid frameworks.

system is one-, two- or three-dimensional. Only those apertures taken into account which are, more open than regular six noted rings. In most cases these smaller openings simply form dows (rather than channels) connecting larger cavities. Interconnectchannel systems are separated by a double arrow (---). A verul bar (1) means that there is no direct access from one channel

the use of the notation. Cancrinite is characterized by a onetensional system of channels parallel to [001] or c with circular
ring apertures. In offretite the main channels form a similar system
are interconnected by channels made of 8-rings giving rise to a

sentially 2-dimensional, the 12-ring apertures of the mal. hannels being somewhat elliptical. Paulingite is an example of a framework type containing two independent sets of 3-dimensional channel systems which are displaced against each other. (<100> means there are channels parallel to all crystallographically equivalent axes of the cubic structure, i.e. along x, y and z). In gismondine the channels parallel to [100] together with those parallel to [010] give rise to a 3-dimensional channel system which can be pictured as an array of partially overlapping tubes.

Table 1: EXAMPLES ILLUSTRATING THE NOTATION FOR THE CRYSTALLOGRAPHIC CHARACTERIZATION OF THE CHANNEL

Cancrinite [001] 12 6.2 *

Offretite [001] 12 6.4 * \longrightarrow \bot [001] $\underline{8}$ 3.6 x 5.2 **

Mordenite [001] 12 6.7 x 7.0 * \longrightarrow [010] $\underline{8}$ 2.9 x 5.7 *

Paulingite <100> $\underline{8}$ 3.9 *** | <100> $\underline{8}$ 3.9 ***

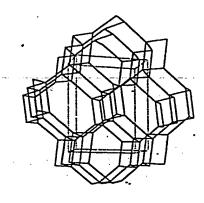
Gismondine {[100] $\underline{8}$ 3.1 x 4.4 \longrightarrow [010] $\underline{8}$ 2.8 x 4.9} ***

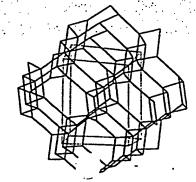
Fault Planes (FP)

Likely FP are listed for each structure type. The existence of FP means that layer-like segments of the framework can be stacked in more than one way, giving rise to polytypism. A number of related structures (polytypes) can be readily postulated on this basis. FP also serve as an indication of possible stacking faults which may affect the critical channel dimensions.

Type Species and References

ed in terms of cell contents has in many cases been idealized inasmuch The type species stated in the data section is the species used to escommon and have been listed in the index. natural zeolites providing single crystal data. The composition expresstablish the structure type. In the majority of cases these have been rrespond to fractional numbers of atoms. Isotypic species are very pmpositional data give average unit cell contents which frequently





Li-A(BW)

lmam

viewed along [001]

Secondary building units: single 4-rings (single 6- or 8-rings)

Framework density:

19, 0 T/1000 A³

Channels:

Fault planes:

(010), (011)

[001] 8 3.6 x 4.0 *

Type species:

synthetic zeolite Li-A Li₄Al₄Si₄O₁₆ · 4 H₂O

(Barrer + White)

orthorhombic, Pna21, a=10.3 b=8.2 c=5.0 A

'I.S. Kerr (1974) References:

Type species are marked by an asterisk. To make the index as informative as possible all reported species and designations have been included in this section, provided the structure type assignment appears reasonably well established. Even a number of occasionaly used but discredited names of mineral species have been included in this index for the afore-mentioned reason. Moreover, the inclusion of a synthetic species designation in this index must not be interpreted to mean that the designation has been formally recognized or generally accepted but merely that the material has one of the established structure types. References have been restricted to those considered necessary to identify the species. For unreferenced minerals, see Strunz (1977).

*	*							:	١	*	•		*
Brewsterite	Bikitaite	Basic sodalite	Basic cancrinite	Barrerite	Ba-Q	Ba-P	Ba-G	₩.	Analcite.	Analcime	A, Na-A	АГРНА	Afghanite
BRE	BIK	SOD	CAN	STI	KFI	KFI	LTL	GIS	ANA .	ANA	LTA	LTA	AFG
±.		R. M. Barrer and E. A. D. White (1952)	R. M. Barrer and E. A. D. White (1952)	E. Passaglia and D. Ponglluppi (1975)	R. M. Barrer, L. Hinds and E. A. D. White (1953)	R.M. Barrer, L. Hinds and E.A.D. White (1953)	R. M. Barrer and D. J. Marshall (1964)	R. M. Milton (1961)			D. W. Breck, W.G. Eversole, R. M. Milton, T. B. Reed and T. L. Thomas (1956)	G. T. Wadlinger, E. J. Rosinski, and C. J. Plank (1968)	

Leucite	• Laumontite LAU	Tankaniia NAT	K-M MER	K-F EDI	Keholte	(K, Ba) -G LTL	dalite	Heulandite HEU	Herschelite CHA	Harmotome PHI	lardite THO	Gmelinite GME	Gismondine GIS	Garronite GIS	Ferrierite · FER	Faujasite FAU	Erionite ERI	•	Enideanine STI	Desmine STI Edingtonite EDI	Danalite SOD	Dachlardite DAC	D CHA	1110	•	e nyurate					.,,
(A)	: a		R. M. Barrer and J. W. Baynham (1956)	(1958)	D. McConnell (1964)	I. R. M. Barrer and D.J. Marshan (1964)			A			E		G. P. L. Walker (1962)									D. W. Beck and N. A	ţa j	A. Alberti (1975)		J. Wyart and Michel-Lévy (1949)	L.L. Ames and L.B. Sand (1990)		- 90 -	
* Paulingite	Omega		Nosean	* Natrolite	Na-P2	Na-P1	Na-D	Na-B	N-A	* Mordenite	* Merlinoite	* Mazzite	* Losod	* Liottite	Linde Y	Linde X	Linde W		Linde R	* Linde L		Linde B	i i i i i i i i i i i i i i i i i i i	# 1 Table A	* Li-A	Levynite	* Levyne	Leonnarque		••• (
•																															
PAU	MAZ	OFF.	SOD	NAT	Gr.	GIS	MOR	ANA	LTA	MOR	MER	MAZ	ros	LIO	FAU	FAU	MER	OFF-ERI	CHA	LIL	CHA	CIS		LTA	ABW	LEV	LEV	- 20	7 / 1	91	

Viselte	Ultramarine	Tugtupite	* TMA-E	* Thomsonite	Tetracalcium trialuminate	н	* Stilbite	Stellerite	Sr-Q	ם-ט	Sodalite hydrate	** Sodalite	s, Na-s	Scolecite	* Rho	RBAISIO	R	Q-[Br]	Ptilolite	Mucite	P, Na-P	ਸ - ਧ	* Phillipsite	ਰੂ ਰ	P- [CI:]	
ANA	ads	SOD	EAB	THO	SOD	OFF-ERI	ITS	STI	YUG	FER	SOD	SOD	GME	NAT	RHO	ABW	CHA	KFI	MOR	ANA	GIS	LTL .	THE	GIS	KFI	
J. Mélon (1942)		H. Sorensen (1963)	R. Alello and R. M. Barrer (1970)	· · · · · · · · · · · · · · · · · ·	V.I. Ponomarev, D.M. Khelker and N.V. Belov (1970)	D. W. Breck and N. A. Acara (1960)			R. M. Barrer and D. J. Marshall (1964)	R. M. Barrer and D. J. Marshall (1964)	J. Wyart and M. Michel-Lévy (1949)		R. M. Barrer, J. W. Baynham, F. W. Bultitude and W. M. Meier (1959)		H. E. Robson, D. P. Shoemaker, R. A. Oglivie and P. C. Manor (1973)	S. J. Chung and Th. Hahn (1972)	R. M. Milton (1960)	R. M. Barrer, L. Hinds and E. A. D. White (1953)		•	R. M. Barrer, J. W. Baynham, F. W. Bultitude, and W. M. Meler (1959)	E.M. Flanigen and R.W. Grose (1971)		A.M. Taylor and R. Roy (1964)	R. M. Barrer, L. Hinds and E. A. D. White (1953)	-

* ZSM-11	* ZSM-5 1)	ZSM-4	ZK-22	ZK-21	ZK-20	ZK-19	* ZK-5	ZK-4	Zh ·	Zeolon	* Yugawaralite	¥.	×	Wellsite	Wairakite	₩
MEL	IŁM	MAZ	LTA	LŤA	LEV	PHI	KFI	LTA	SOD	MOR	YUG .	FAU	FAU	Hđ	ANA	MER
P. Chu (1973)	R. J. Argauer and G.R. Landolt (1972)	J. Ciric (1967)	G. H. Kuhl (1967, 1971)	G. H. Kuhl (1967, 1971)	G. T. Kerr (1969)	G. H. Kuhi (1969)	G. T. Kerr (1983)	G. T. Kerr (1966)	S. P. Zhdanov and N. N. Buntar (1		t ;	D. W. Breck (1964)	R. M. Milton (1959)	P. Cerny, R. Rinaldi and R.C. (dam (1977)	A. Steiner (1955)	R.M. Muton (1961)

¹⁾ Recently, E.M. Flanigen et al (1978) reported a silica polymorph having the MFI structure type.